EMERGENCY OVERVIEW

DANGER!
FLAMMABLE - IRRITANT - ABSORBED THROUGH THE SKIN - CENTRAL NERVOUS SYSTEM - HARMFUL OR FATAL IF SWALLOWED - ASPIRATION HAZARD

High fire hazard. Keep away from heat, spark, open flame, and other ignition sources.

If ingested, do NOT induce vomiting, as this may cause chemical pneumonia (fluid in the lungs). Contact may cause eye, skin and mucous membrane irritation. Harmful if absorbed through the skin. Avoid prolonged breathing of vapors or mists. Inhalation may cause irritation, anesthetic effects (dizziness, nausea, headache, intoxication), and respiratory system effects. Excessive exposure may affect the liver and kidneys.

1. CHEMICAL PRODUCT AND COMPANY INFORMATION

HOVENSA LLC
1 Estate Hope
Christiansted, VI 00820-5652

EMERGENCY TELEPHONE NUMBER (24 hrs): CHEMTREC (800)424-9300
COMPANY CONTACT (business hours): (340) 692-3000

SYNONYMS: Dimethyl benzene; Mixed xylenes; M (meta) – xylene; O (ortho) – xylene; P (para) – xylene; Xylol

See Section 16 for abbreviations and acronyms.

2. COMPOSITION and CHEMICAL INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENT NAME (CAS No.)</th>
<th>CONCENTRATION PERCENT BY WEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene, Mixed Isomers (1330-20-7)</td>
<td>100</td>
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</tbody>
</table>

3. HAZARDS IDENTIFICATION

EYES
Moderate to severe irritant. Contact with liquid or vapor may cause irritation.

SKIN
Moderate to severe irritant. May cause skin irritation with prolonged or repeated contact. Practically non-toxic if absorbed following acute (single) exposure. Liquid may be absorbed through the skin in toxic amounts if large areas of skin are exposed repeatedly.

INGESTION
The major health threat of ingestion occurs from the danger of aspiration (breathing) of liquid drops into the lungs, particularly from vomiting. Aspiration may result in chemical pneumonia (fluid in the lungs), severe lung damage, respiratory failure and even death.

Ingestion may cause gastrointestinal disturbances, including irritation, nausea, vomiting and diarrhea, and central nervous system (brain) effects similar to alcohol intoxication. In severe cases, tremors, convulsions, loss of consciousness, coma, respiratory arrest, and death may occur.
INHALATION
Excessive exposure may cause irritation to the nose, throat, lungs and respiratory tract. Central nervous system (brain) effects may include headache, dizziness, loss of balance and coordination, unconsciousness, coma, respiratory failure, and death.

Effects to the blood (including decreased platelet and white blood cell counts), cardiovascular system, nervous system, retina, lungs, gastrointestinal system, spleen, and kidneys have been reported from large, acute (short) and repeated or prolonged exposures.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
Irritation from skin exposure may aggravate existing open wounds, skin disorders, and dermatitis (rash). Pre-existing chronic respiratory disease, liver or kidney dysfunction, or central nervous system disorders may be aggravated by exposure.

4. FIRST AID MEASURES

EYES
In case of contact with eyes, immediately flush with clean, low-pressure water for at least 15 min. Hold eyelids open to ensure adequate flushing. Seek medical attention.

SKIN
Remove contaminated clothing. Wash contaminated areas thoroughly with soap and water or waterless hand cleanser. Obtain medical attention if irritation or redness develops.

INGESTION
DO NOT INDUCE VOMITING. Do not give liquids. Obtain immediate medical attention. If spontaneous vomiting occurs, lean victim forward to reduce the risk of aspiration. Small amounts of material which enter the mouth should be rinsed out until the taste is dissipated.

INHALATION
Remove person to fresh air. If person is not breathing, ensure an open airway and provide artificial respiration. If necessary, provide additional oxygen once breathing is restored if trained to do so. Seek medical attention immediately.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES:
FLASH POINT: 81 °F (27°C)
AUTOIGNITION TEMPERATURE: 867 °F (463 °C)
OSHA/NFPA FLAMMABILITY CLASS: 1C (flammable liquid)
LOWER EXPLOSIVE LIMIT (%): 0.9%
UPPER EXPLOSIVE LIMIT (%): 7.0%

FIRE AND EXPLOSION HAZARDS
Vapors may be ignited rapidly when exposed to heat, spark, open flame or other source of ignition. Flowing product may be ignited by self-generated static electricity. When mixed with air and exposed to an ignition source, flammable vapors can burn in the open or explode in confined spaces. Being heavier than air, vapors may travel long distances to an ignition source and flash back. Runoff to sewer may cause fire or explosion hazard.

EXTINGUISHING MEDIA
SMALL FIRES: Any extinguisher suitable for Class B fires, dry chemical, CO2, water spray, fire fighting foam, or Halon.
LARGE FIRES: Water spray, fog or fire fighting foam. Water may be ineffective for fighting the fire, but may be used to cool fire-exposed containers.
FIRE FIGHTING INSTRUCTIONS
Small fires in the incipient (beginning) stage may typically be extinguished using handheld portable fire extinguishers and other fire fighting equipment.

Firefighting activities that may result in potential exposure to high heat, smoke or toxic by-products of combustion should require NIOSH/MSHA- approved pressure-demand self-contained breathing apparatus with full facepiece and full protective clothing.

Isolate area around container involved in fire. Cool tanks, shells, and containers exposed to fire and excessive heat with water. For massive fires the use of unmanned hose holders or monitor nozzles may be advantageous to further minimize personnel exposure. Major fires may require withdrawal, allowing the tank to burn. Large storage tank fires typically require specially trained personnel and equipment to extinguish the fire, often including the need for properly applied fire fighting foam.

See Section 16 for the NFPA 704 Hazard Rating.

6. ACCIDENTAL RELEASE MEASURES
ACTIVATE FACILITY SPILL CONTINGENCY or EMERGENCY PLAN.

Evacuate nonessential personnel and remove or secure all ignition sources. Consider wind direction; stay upwind and uphill, if possible. Evaluate the direction of product travel, diking, sewers, etc. to confirm spill areas. Product may release substantial amounts of flammable vapors and gases (e.g., methane, ethane, and propane), at or below ambient temperature depending on source and process conditions and pressure.

Carefully contain and stop the source of the spill, if safe to do so. Protect bodies of water by diking, absorbents, or absorbent boom, if possible. Do not flush down sewer or drainage systems, unless system is designed and permitted to handle such material. The use of fire fighting foam may be useful in certain situations to reduce vapors. The proper use of water spray may effectively disperse product vapors or the liquid itself, preventing contact with ignition sources or areas/equipment that require protection - do not discharge solid water stream patterns into the liquid resulting in splashing.

Take up with sand or other oil absorbing materials. Carefully shovel, scoop or sweep up into a waste container for reclamation or disposal. Response and clean-up crews must be properly trained and must utilize proper protective equipment (see Section 8).

7. HANDLING and STORAGE
HANDLING and STORAGE PRECAUTIONS
Handle as a flammable liquid. Keep away from heat, sparks, and open flame! Electrical equipment should be approved for classified area. Bond and ground containers during product transfer to reduce the possibility of static-initiated fire or explosion.

Special slow load procedures for "switch loading" must be followed to avoid the static ignition hazard that can exist when higher flash point material (such as fuel oil) is loaded into tanks previously containing low flash point products (such as this product) - see API Publication 2003, "Protection Against Ignitions Arising Out Of Static, Lightning and Stray Currents.

STORAGE PRECAUTIONS
Keep away from flame, sparks, excessive temperatures and open flame. Use approved vented containers. Keep containers closed and clearly labeled. Empty product containers or vessels may contain explosive vapors. Do not pressurize, cut, heat, weld or expose such containers to sources of ignition.

Store in a well-ventilated area. This storage area should comply with NFPA 30 "Flammable and Combustible Liquid Code". Avoid storage near incompatible materials. The cleaning of tanks previously....
containing this product should follow API Recommended Practice (RP) 2013 "Cleaning Mobile Tanks In Flammable and Combustible Liquid Service" and API RP 2015 "Cleaning Petroleum Storage Tanks".

WORK/HYGIENIC PRACTICES
Emergency eye wash capability should be available in the near proximity to operations presenting a potential splash exposure. Use good personal hygiene practices. Avoid repeated and/or prolonged skin exposure. Wash hands before eating, drinking, smoking, or using toilet facilities. Do not use as a cleaning solvent on the skin. Do not use solvents or harsh abrasive skin cleaners for washing this product from exposed skin areas. Waterless hand cleaners are effective. Promptly remove contaminated clothing and launder before reuse. Use care when laundering to prevent the formation of flammable vapors which could ignite via washer or dryer. Consider the need to discard contaminated leather shoes and gloves.

<table>
<thead>
<tr>
<th>Components (CAS No.)</th>
<th>Source</th>
<th>Exposure Limits</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene, Mixed Isomers (1330-20-7)</td>
<td>OSHA</td>
<td>PEL = 100 ppm</td>
<td>A4; BEI</td>
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<tr>
<td></td>
<td>ACGIH</td>
<td>TLV = 100 ppm; STEL = 150 ppm</td>
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ENGINEERING CONTROLS
Use adequate ventilation to keep vapor concentrations of this product below occupational exposure and flammability limits, particularly in confined spaces.

EYE/FACE PROTECTION
Safety glasses or goggles are recommended where there is a possibility of splashing or spraying.

SKIN PROTECTION
Gloves constructed of nitrile or neoprene are recommended. Chemical protective clothing such as of E.I. DuPont Tyvek-Saranex 23 ®, Tychem®, Barricade® or equivalent recommended based on degree of exposure. Note: The resistance of specific material may vary from product to product as well as with degree of exposure. Consult manufacturer specifications for further information.

RESPIRATORY PROTECTION
A NIOSH -approved air-purifying respirator with organic vapor cartridges or canister may be permissible under certain circumstances where airborne concentrations are or may be expected to exceed exposure limits or for odor or irritation. Protection provided by air-purifying respirators is limited. Refer to OSHA 29 CFR 1910.134, ANSI Z88.2-1992, NIOSH Respirator Decision Logic, and the manufacturer for additional guidance on respiratory protection selection.

Use a positive pressure, air-supplied respirator if there is a potential for uncontrolled release, exposure levels are not known, in oxygen-deficient atmospheres, or any other circumstance where an air-purifying respirator may not provide adequate protection.

9. PHYSICAL and CHEMICAL PROPERTIES

APPEARANCE
A clear, water-like liquid

ODOR
A sweet, aromatic odor.

ODOR THRESHOLD
0.2 - 5 ppm
BASIC PHYSICAL PROPERTIES
BOILING RANGE:  AP 279 °F (137 °C)
VAPOR PRESSURE:  6.7 mm Hg @ 70 °F (21 °C)
VAPOR DENSITY (air = 1):  AP 3.6
SPECIFIC GRAVITY (H₂O = 1):  0.86
EVAPORATION RATE:  High
PERCENT VOLATILES:  100 %
SOLUBILITY (H₂O):  Insoluble to slightly soluble

10. STABILITY and REACTIVITY
STABILITY:  Stable. Hazardous polymerization will not occur.

CONDITIONS TO AVOID and INCOMPATIBLE MATERIALS
Material is stable under normal conditions. Avoid high temperatures, open flames, sparks, welding, smoking and other ignition sources

HAZARDOUS DECOMPOSITION PRODUCTS
Carbon monoxide, carbon dioxide and non-combusted hydrocarbons (smoke). Contact with nitric and sulfuric acids will form nitrocresols that can decompose violently.

11. TOXICOLOGICAL PROPERTIES
ACUTE TOXICITY
Acute Oral LD₅₀ (rats): 3.5 to 8.6 g/kg  Acute inhalation LC₅₀: 6,700 ppm (rat; 4 hours)
Eye irritation (human): 200 ppm  Acute dermal LD₅₀ (rabbits): > 5 ml/kg

In humans, the inhalation of xylene for short periods of time may cause decreased respiratory rate, altered liver and kidney function, hearing loss, and central nervous system depression. Animals exposed to high concentrations of xylene exhibited impaired eye function.

CARCINOGENICITY
Carcinogenicity: OSHA: NO  IARC: (3)  NTP: NO  ACGIH: A4

Mutagenicity: negative

12. ECOLOGICAL INFORMATION
Keep out of sewers, drainage areas, and waterways. Report spills and releases, as applicable, under Federal and State regulations.

13. DISPOSAL CONSIDERATIONS
Consult federal, state and local waste regulations to determine appropriate disposal options.

14. TRANSPORTATION INFORMATION
DOT PROPER SHIPPING NAME:  Xylenes
DOT HAZARD CLASS and PACKING GROUP:  3, PG II
DOT IDENTIFICATION NUMBER:  UN 1307
DOT SHIPPING LABEL:  FLAMMABLE LIQUID

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15. REGULATORY INFORMATION

U.S. FEDERAL, STATE, and LOCAL REGULATORY INFORMATION
Any spill or uncontrolled release of this product, including any substantial threat of release, may be subject to federal, state and/or local reporting requirements. This product and/or its constituents may also be subject to other regulations at the state and/or local level. Consult those regulations applicable to your facility/operation.

CLEAN WATER ACT (OIL SPILLS)
Any spill or release of this product to "navigable waters" (essentially any surface water, including certain wetlands) or adjoining shorelines sufficient to cause a visible sheen or deposit of a sludge or emulsion must be reported immediately to the National Response Center (1-800-424-8802) as required by U.S. Federal Law. Also contact appropriate state and local regulatory agencies as required.

CERCLA SECTION 103 and SARA SECTION 304 (RELEASE TO THE ENVIRONMENT)
Mixed Xylene is a CERCLA Section 103 "hazardous substance" subject to CERCLA and SARA Section 304 reporting requirements.

Reportable Quantity: 1000 pounds

SARA SECTION 311/312 - HAZARD CLASSES

<table>
<thead>
<tr>
<th>ACUTE HEALTH</th>
<th>CHRONIC HEALTH</th>
<th>FIRE</th>
<th>SUDDEN RELEASE OF PRESSURE</th>
<th>REACTIVE</th>
</tr>
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<tbody>
<tr>
<td>X</td>
<td>X</td>
<td>X</td>
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SARA SECTION 313 - SUPPLIER NOTIFICATION
This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act (EPCRA) of 1986 and of 40 CFR 372:

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CANADIAN REGULATORY INFORMATION (WHMIS)
Class B, Division 2 (Flammable Liquid)
Class D, Division 2B (Toxic by other means)

CALIFORNIA PROPOSITION 65 LIST OF CHEMICALS
This product does not contain chemicals that are included on the Proposition 65 "List of Chemicals" required by the California Safe Drinking Water and Toxic Enforcement Act of 1986.

NFPA® HAZARD RATING

<table>
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<tr>
<th>HEALTH:</th>
<th>FIRE:</th>
<th>REACTIVITY:</th>
</tr>
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<tbody>
<tr>
<td>2</td>
<td>3</td>
<td>0</td>
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Refer to NJPA 704 "Identification of the Fire Hazards of Materials" for further information
HMIS® HAZARD RATING
HEALTH: 3 * Moderate
FIRE: 3 Moderate
PHYSICAL: 0 Negligible
* Chronic

SUPERSEDES MSDS DATED: 01/15/1999

ABBREVIATIONS:
AP = Approximately  
< = Less than  
> = Greater than  
N/A = Not Applicable  
N/D = Not Determined  
ppm = parts per million

ACRONYMS:
ACGIH American Conference of Governmental Industrial Hygienists
AIHA American Industrial Hygiene Association
ANSI American National Standards Institute (212) 642-4900
API American Petroleum Institute (202) 682-8000
CERCLA Comprehensive Emergency Response, Compensation, and Liability Act
DOM U.S. Department of Transportation [General info: (800) 467-4922]
EPA U.S. Environmental Protection Agency
HMIS Hazardous Materials Information System
IARC International Agency For Research On Cancer
MSHA Mine Safety and Health Administration
NFPA National Fire Protection Association (617)770-3000
NIOSH National Institute of Occupational Safety and Health
NOIC Notice of Intended Change (proposed change to ACGIH TLV)

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